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D130-1046-211
Job Sheet 184493



Part No: D130-1046-211

Job Qty: 1 ea

Part Name: EC130/H130 Cable Cutter Lower Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D130-1046-211 REV.A IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS

Ship Via:

006369

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/26/18	10/26/18	0.00	0.00	Start Up Stores/Pkg-2		OCT 30 2018
110	Packaging	1 pcs	10/26/18	10/26/18	0.00	0.00	Packaging1-5		DAS 1 1 2018 6
120	QC	1 pcs	10/26/18	10/26/18	0.00	0.00	QC4		46 46 DEC 1 1 2018
130	Packaging	1 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-2		9-89 DEC 1 1 2018
135	DC	1 pcs	10/26/18	10/26/18	0.00	0.00	DC		21 DEC 1 1 2018
140	QC21-FG	1 Ea	10/26/18	10/26/18	0.00	0.00	QC21		21 DEC 1 1 2018

Part Op 130 - Identify and pack for shipping as per PPP D130-1046-211 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-1046-211 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5555-041	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5130685
D5620-M5-12	Screw, Brass	4 Ea (4 ea)	90-Start up Operation	5119110
LN9016-06K	Washer	4 pcs (4 ea)	90-Start up Operation	5119236
LN9386-06025A	Bolt, Titanium	2 pcs (2 ea)	90-Start up Operation	5052521
LN9386-06028	Bolt, Titanium	2 pcs (2 ea)	90-Start up Operation	5052522

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5555-041	1	0	0
	D5620-M5-12	4	12	0
	LN9016-06K	4	47	0
	LN9386-06025A	2	6	0
	LN9386-06028	2	6	0



Container No: S126249



Part: D130-1046-211

Job No: 184493

Serial No/Batch: S126249

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR02609SE 18/08/09, T6LoA C-18

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1:59 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



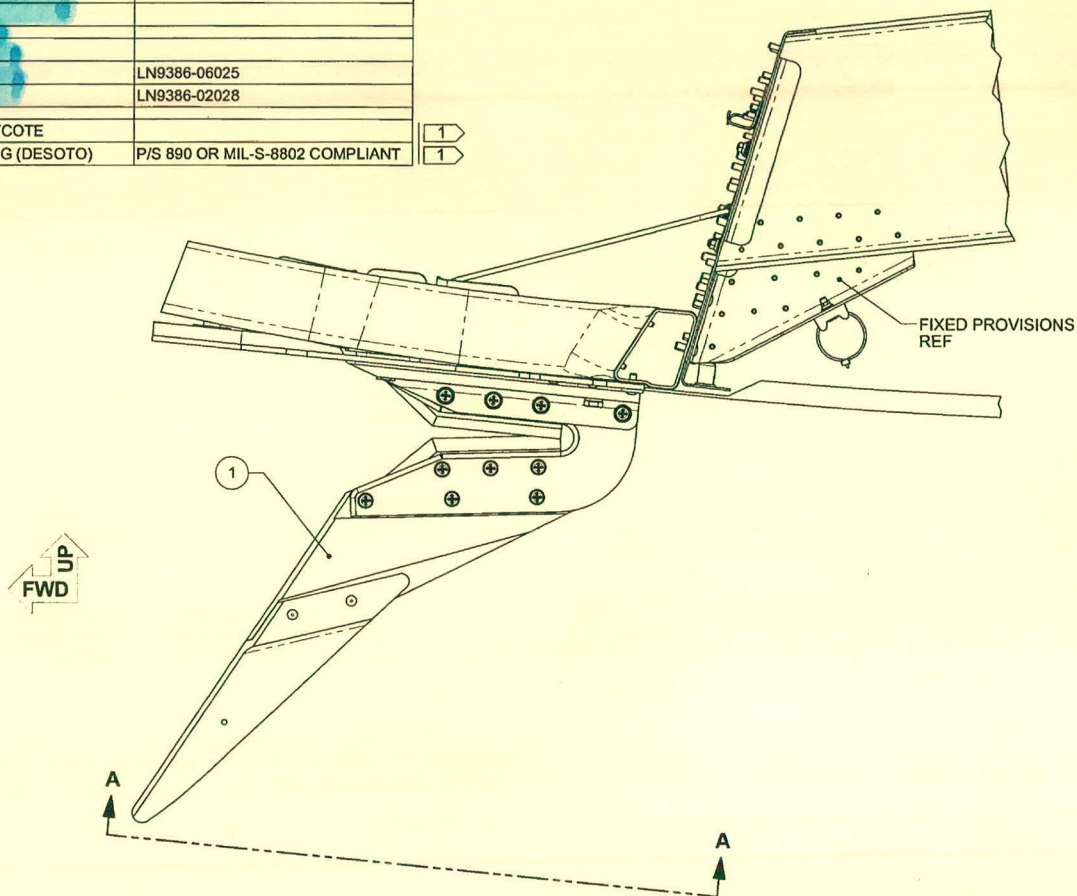
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

ITEM	QTY -211	P/N	DESCRIPTION	MANUFACTURER	ALTERNATE PART
	X	D130-1046-211	REMOVABLE PROVISIONS, LOWER		
1	1	D5555-041	CUTTER ASSEMBLY, LOWER		
2	4	D5620-M5-12	SCREW, BRASS (M5)		
3	4	LN9016-06K	WASHER, BEVELLED (M6)		
4	2	LN9386-06025A	BOLT, TITANIUM (M6)		LN9386-06025
5	2	LN9386-06028A	BOLT, TITANIUM (M6)		LN9386-02028
6	A/R	NYCOTE 7-11BL	PROTECTIVE COATING	NYCOTE	
7	A/R	PR1440	SEALANT	PPG (DESOTO)	P/S 890 OR MIL-S-8802 COMPLIANT



D130-1046-211 REMOVABLE PROVISIONS, LOWER
(PITOT TUBE NOT SHOWN FOR CLARITY)

NOTES:

- 1) NOT INCLUDED IN KIT. TO BE FURNISHED BY INSTALLER.
- 2) INSTALL FASTENERS WET WITH SEALANT (ITEM 7).
- 3) COAT ALL FAYING SURFACES WITH SEALANT (ITEM 7).
- 4) CONTACT AREA TO BE CLEAN OF ALL NON-CONDUCTIVE COAT ($\phi 8\text{mm}$ (0.32")) AFTER ASSEMBLY BARE METAL SURFACES TO BE PROTECTED WITH ITEM 6
- 5) FILLET SEAL AROUND FASTENER HEADS WITH SEALANT (ITEM 7).
- 6) FILLET SEAL AROUND BASE OF LOWER CUTTER ASSEMBLY (ITEM 1) WITH SEALANT (ITEM 7).

APPROVED

A	NEW ISSUE	AJS	18.03.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	CP		
MFG. APPR.	N/A		
APPROVED	HS		
DE APPR.	CP		
DATE	18.03.09		

DART AEROSPACE USA, INC.
EUGENE, OR

DRAWING NO. REV. A
D130-1046-211 SHEET 1 OF 2
TITLE REMOVABLE PROVISIONS, LOWER SCALE NTS

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Change Record

PAGE 1 OF 1

Part Number: D130-1046-211

Description: Removable Provisions, Lower

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